Bulk Steam Sterilizers
Bulk Steam Sterilizers for Laboratory & Scientific Applications

The Tuttnauer line of bulk autoclaves are designed to handle the most critical sterilization processes, utilizing a liquid ring mechanical vacuum pump for pre/post vacuum capabilities. A wide range of sizes and options are available to meet the ever-growing demands of today’s facilities.

Operators can select from a wide variety of steam sterilization programs to sterilize general laboratory products as well as animal bedding & feed. Tuttnauer’s easy to use microprocessor controls, monitors and prints out all phases of each cycle for record keeping and analysis. The bulk line is primarily used in the Bio-Technology, Laboratory and Animal Care markets, manufactured using reliable non-proprietary components.
Construction

Chamber and Doors
The fully jacketed chamber and doors are constructed from long lasting 316L grade stainless steel material, with superior corrosion resistance. 316Ti is also available. The autoclave doors are designed with a number of independent mechanical and digital safety features.

Jacket
The jacket is constructed from 304L stainless steel material. 316L and 316Ti are also available.

Piping
The pipes and fittings are constructed from stainless steel and brass. Pneumatically operated valves significantly reduce maintenance and downtime.

316L grade stainless steel piping, fittings, and components are available for clean steam applications. Clean steam can be used for tissue culture work, sterile water preparation and other special processes.

Mounting
The sterilizer can be supplied in one of the following mounting alternatives:
- Pit Mounted
- Floor Mounted

Panels
All Tuttnauer sterilizers are provided with #4 finish, 304L stainless steel fascia panels. Special panel designs can be constructed according to the customer’s requirements.

Sizes
All standard sterilizer dimensions have been chosen to ensure maximum space utilization. All sterilizers are designed to accommodate most standard sterilization containers and carts. Custom sizes can be provided upon request.

Door Configurations
All bulk models can be manufactured in single or double door configurations, and come standard with automatic horizontal sliding door(s). Special door designs can be provided upon request.

Steam Supply
The sterilizer uses saturated steam as the sterilization agent. The steam can be provided to the autoclave from the building’s central source or a steam-to-steam generator. Electric steam generators are also available for certain bulk models. Contact a Tuttnauer representative for more information.

Air Removal Method
Tuttnauer’s prevacuum sterilization method substantially shortens cycle times. This is achieved by evacuating air from the chamber with a liquid ring vacuum pump, combined with steam pressure pulsing.

Standards
Our high quality bulk size autoclaves comply with the strictest international directives and standards.

Equipment Warranty
Coverage includes one year on parts (except expendables) and one year on labor. The ASME pressure vessel is further warranted to the original owner against material and workmanship failure for a period of 15 years from the date of initial operation.
Designed to Handle Diverse Load Types

The Tuttnauer line of bulk autoclaves can handle a variety of load types. The sterilizer is provided with a total of 14 programs that range in temperature from 105°C - 137°C. Standard programs are set to handle:

- Sterilization of Liquids
- Gravity Cycles
- Prevacuum Cycles
- 2 test programs: Air Removal and Vacuum Leak

All programs are fully customizable to suit the specific needs and requirements of the end user.

Advanced Sterilization Cycles

\( F_0 \) Cycle

\( F_0 \) calculations begin when the slowest-to-heat load temperature sensor within the autoclave has reached a pre-determined set temperature. The cycle continues to calculate the \( F_0 \) function until the pre-determined setpoint is satisfied.

Streaming Steam Cycle (105°C)

Low temperature sanitation cycle set at 105°C. Steam is allowed to enter the chamber and the fast exhaust valve is opened to allow steam to stream over the contents of the unit.

Disinfection/ Isothermal Cycle (70°C)

A flexible low temperature cycle enables disinfection. Temperature range settings are flexible within 70°C - 95°C range.

Thermal Effluent Sterilization Cycle

Tuttnauer sterilizers can be customized to meet the specific requirements of laboratories classified as BSL3/4 where harmful pathogens and viruses that leave the sterilizer prior to disposal must be fully sterilized. The thermal effluent sterilization cycle will sterilize chamber air and wastewater prior to their release into the drain.

Documentation and Control

An automated process control uses the Tuttnauer advanced microprocessor control system. Our CAT2007 Control Panel displays a user-friendly LCD screen with a functional touch pad. A self-diagnostic system provides messages and alerts that are clearly displayed. Audible alerts are sounded with the messages. The LCD displays constant cycle parameter readouts and cycle progress information. Double door autoclaves can be provided with minimal or full control capabilities on the unloading side.

"Allen-Bradley® control systems, featuring a color touch screen interface are available upon request. We offer both 5.6” and 10” screen sizes with the ability to store up to 20 cycles.

ADMC Software

The Autoclave Documentation Monitoring Control (ADMC) Software provides a fully PC-controlled communications system. The ADMC software allows complete control and monitoring of up to eight sterilizers. The software retrieves data, creates graphs, table and print outs, controls the autoclave and shows real-time data.

Printer

For a clear and concise documentation of the sterilization process, the control unit is provided with a built-in printer. This provides real-time cycle data including the pressure, temperature, change of phase, alarms and a summary at the end of the cycle.

Validation Packages

Tuttnauer provides our customers with services to help expedite the validation and commissioning of your equipment, including:

- Factory Acceptance Testing (FAT)
- Site Acceptance Testing (SAT)
A Flexible Range of Sizes and Models

Tuttnauer offers a wide range of bulk sterilizer models, ranging in volume from 2000 to 8720 liters. Additionally, we design custom sizes and offer the end-user an unlimited amount of upgrades to choose from. Each model is available in either single or double door configurations, and comes standard with automatic horizontal sliding door(s). Special door designs can be provided upon request.

<table>
<thead>
<tr>
<th>Model</th>
<th>Chamber Dimensions (Inches)</th>
<th>Chamber Volumes Cubic Feet (Liter)</th>
</tr>
</thead>
<tbody>
<tr>
<td>266276</td>
<td>26x62x76</td>
<td>71 (2000)</td>
</tr>
<tr>
<td>364872</td>
<td>36x48x72</td>
<td>72 (2030)</td>
</tr>
<tr>
<td>366260</td>
<td>36x62x60</td>
<td>77 (2190)</td>
</tr>
<tr>
<td>368686</td>
<td>36x86x86</td>
<td>154 (4360)</td>
</tr>
<tr>
<td>428686</td>
<td>42x86x86</td>
<td>180 (5090)</td>
</tr>
<tr>
<td>498686</td>
<td>49x86x86</td>
<td>209 (5930)</td>
</tr>
<tr>
<td>628686</td>
<td>62x86x86</td>
<td>265 (7510)</td>
</tr>
<tr>
<td>728686</td>
<td>72x86x86</td>
<td>308 (8720)</td>
</tr>
</tbody>
</table>

![A Flexible Range of Sizes and Models](image-url)
Additional Options

Loading Equipment
All Tuttnauer loading equipment is manufactured from high quality stainless steel material. Various cart configurations are available in order to accommodate both floor and pit mounted models.

- Loading Cart & Transfer Carriage
- Floor Loading Cart

Certain bulk models can be configured with a Drop Wheel Loading Cart, eliminating the need for a transfer carriage.

Steam Generator
Contact a Tuttnauer representative to help you determine what generator type best fits your needs.

Room Isolation Seals
To provide separation of dissimilar environments, the sterilizer can be fitted with the proper room isolation seal appropriately designed for the individual application.

- Bio-Seal
  Manufactured using a gasket material designed to prevent airborne contaminants from entering the clean areas of the facility.
- Vermin Seal
  Manufactured using stainless steel designed to prevent rodents from passing between areas.

Air Compressor
Air compressors are available for certain bulk models. The compressor is used to operate the unit’s pneumatic valves and/or power door.

Communication
RS232/485 communication ports are available to meet your sterilization needs.

Modem
In order to support long distance service and troubleshooting, the autoclave can be supplied with a built-in modem.

Other options that can be provided, include:
- Seismic Restraints
- Automatic Utility Startup/Shutdown
- Water Conservation System
- RTD Load Probe with $F_a$ function
### Specifications

**Bulk Steam Sterilizers**

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<th>728686</th>
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</thead>
<tbody>
<tr>
<td>Chamber Dimensions WxHxL (Inches)</td>
<td>26x62x76</td>
<td>36x48x72</td>
<td>36x62x60</td>
<td>36x86x86</td>
<td>42x86x86</td>
<td>49x86x86</td>
<td>62x86x86</td>
<td>72x86x86</td>
</tr>
<tr>
<td>Chamber Volume Cubic Feet (Liter)</td>
<td>71 (2000)</td>
<td>72 (2030)</td>
<td>77 (2190)</td>
<td>154 (4360)</td>
<td>180 (5090)</td>
<td>209 (5930)</td>
<td>265 (7510)</td>
<td>308 (8720)</td>
</tr>
<tr>
<td>Pit Width (Finished)</td>
<td>7’ 2”</td>
<td>9’</td>
<td>9’</td>
<td>10’ 3”</td>
<td>10’ - 11”</td>
<td>12’</td>
<td>13’ - 9”</td>
<td>15’ - 5”</td>
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<tr>
<td>Pit Length (Finished)</td>
<td>7’ 6”</td>
<td>7’ 6”</td>
<td>6’ 5”</td>
<td>8’ 6”</td>
<td>8’ 6”</td>
<td>8’ 6”</td>
<td>8’ 6”</td>
<td>8’ 6”</td>
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<tr>
<td>Pit Depth (Finished)</td>
<td>1’</td>
<td>1’</td>
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<tr>
<td>Installed Weight Empty Chamber Lbs (Kg)</td>
<td>8000 (3629)</td>
<td>7500 (3402)</td>
<td>13200 (5987)</td>
<td>15500 (7031)</td>
<td>17800 (8074)</td>
<td>20600 (9344)</td>
<td>23500 (10659)</td>
<td>27000 (12247)</td>
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### Utilities

<table>
<thead>
<tr>
<th>Model</th>
<th>266276</th>
<th>364872</th>
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<th>498686</th>
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<tbody>
<tr>
<td>Plant Steam Supply 50-80 PSIG Dynamic 97-100% Dry Saturated Vapor Condensate Free</td>
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<tr>
<td>Recommended Pipe Size</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
<td>2” NPT</td>
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<tr>
<td>Flow Rate (Peak)</td>
<td>470 Lbs/Hr</td>
<td>470 Lbs/Hr</td>
<td>470 Lbs/Hr</td>
<td>900 Lbs/Hr</td>
<td>1180 Lbs/Hr</td>
<td>1225 Lbs/Hr</td>
<td>1450 Lbs/Hr</td>
<td>1725 Lbs/Hr</td>
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<tr>
<td>Cold Water Supply 45 PSIG Dynamic Min, 70º F Max Contact Tuttnauer for recommended Water Quality</td>
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<tr>
<td>Recommended Pipe Size</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
<td>1 1/4” NPT</td>
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<tr>
<td>Flow Rate (Peak)</td>
<td>20 GPM (76L)</td>
<td>20 GPM (76L)</td>
<td>20 GPM (76L)</td>
<td>25 GPM (95L)</td>
<td>25 GPM (95L)</td>
<td>25 GPM (95L)</td>
<td>30 GPM (114L)</td>
<td>30 GPM (114L)</td>
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<tr>
<td>Building Drain (Minimum)</td>
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<tr>
<td>Recommended Pipe Size</td>
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<td>Compressed Air Requirements</td>
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<tr>
<td>Electrical Requirements (Control System)</td>
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<tr>
<td>Electrical Requirements (Vacuum Pump)</td>
<td>480V 20A</td>
<td>480V 20A</td>
<td>480V 20A</td>
<td>480V 30A</td>
<td>480V 30A</td>
<td>480V 30A</td>
<td>480V 36A</td>
<td>480V 36A</td>
</tr>
</tbody>
</table>

* Dimensions and weights are approximate and for reference only. * The addition of certain options could impact the above stated utilities. * Contact a Tuttnauer representative to obtain certified drawings. * Due to continuing equipment development, specifications are subject to change without notice.
Your Sterilization & Infection Control Partners

Company Profile
For over 80 years, Tuttnauer’s sterilization and infection control products have been trusted by hospitals, universities, research institutes, clinics and laboratories throughout the world. Supplying a range of top-quality products to over 100 countries, Tuttnauer has earned global recognition as a leader in sterilization and infection control.

Global Partnerships
At Tuttnauer we feel that business means people dealing with people. We pride ourselves on our reputation for the long-lasting relationships we have with our customers, spanning over decades and distances and built on commitment and trust.

Our Flexibility Is Your Advantage
Beyond our unmatched range of products, we also manage complete turnkey solutions, including planning, design and installation of equipment, as well as consultation and feasibility studies, for projects of all sizes.

More from Tuttnauer:
Featuring Tuttnauer’s range of cleaning, disinfection and sterilization solutions

Large Capacity Sterilizers for Medical Use
Horizontal Steam Sterilizers for Laboratory & Scientific Applications
Fully Automatic Table-Top Autoclaves
Manual Table-Top Autoclaves

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